

# CERTIFICATE

It is hereby certified that the firm

**Astron Buildings S.A.**

LU 9230 Diekirch, Route d'Ettelbruck

is qualified, to fulfil the welding quality requirements according to

## EN ISO 3834-2

in the range given in the enclosure of this certificate.

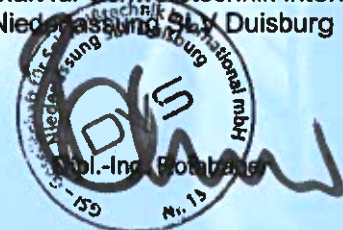
Certificate no.: 0602.2018

Validity: from 2018-07-14 to 2021-07-13

issued on: 2018-07-05  
Klotzki/hol

Certifying Body

GSI –Gesellschaft für Schweißtechnik International mbH  
Niederlassung SLV Duisburg



# Enclosure

of certificate no.: **0602.2018**

## Range of Approval

<b>Application:</b>	Manufacturing of steel structures
<b>Welding Processes:</b>	111 – Manual metal arc welding (metal arc welding with covered electrode) 121 – Submerged arc welding with one wire electrode, fully mechanized 135 – Metal active gas welding, partly mechanized 135 – Metal active gas welding, fully mechanized 783 – Drawn arc stud welding with ceramic ferrule
<b>Parent Metals:</b>	S235, S275, S355, S420M, S460M according to EN 10025ff
<b>Welding Coordinator:</b> (Name, First name, date of birth, profession)	Eng. Wantz, Armand, born 1964-09-13, SFI (DVS)
<b>Deputy:</b> (Name, First name, date of birth, profession)	Heinz, Jürgen, born 1992-05-24, EWS (IIW)
<b>Remarks: (Restrictions/Extensions)</b>	none

