

# Welding Certificate

**1090-2.00292.GSIDu.2015.003**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

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|---|--|
| <b>Manufacturer</b>   | <b>Astron Buildings S.A.</b><br><br>Route d'Ettelbruck 34<br>9230 Diekirch<br>LUXEMBOURG                       |
| <b>Technical specification</b>  | <b>EN 1090-2:2008+A1:2011</b>  |
| <b>Execution class(es)</b>  | <b>EXC3 according to EN 1090-2</b>   |
| <b>Welding Process(es)</b><br><small>(Reference no. acc. to DIN EN ISO 4063)</small>                          | 111, 121 (fully mechanized), 135 (automatic), 135 (partly mechanized), 135 (fully mechanized), 783             |
| <b>Material Group</b>   | 1.1, 1.2, 2.1<br>according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3                                    |
| <b>Responsible Welding Coordinator</b><br><small>(Title, Surname, Name, Qualification, Date of birth)</small> | Ing. Armand Wantz, SFI <span style="float: right;">born on: 13.09.1964</span>                                  |
| <b>Substitute</b><br><small>(Title, Surname, Name, Qualification, Date of birth)</small>                      | Jürgen Heinz, EWS <span style="float: right;">born on: 24.05.1972</span>                                       |
| <b>Confirmation</b>   | All provisions concerning welding as described in the above mentioned technical specification(s) were applied. |
| <b>Validity start</b>   | 24.09.2015   |
| <b>Period of validity</b>   | 23.09.2021   |
| <b>Remarks</b>  | see reverse  |

**Place and date of issue** Duisburg, 03.07.2018  
Klotzki/RW



**Dipl.-Ing. Rothbauer**  
Deputy head of certification  
office